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Comment / NCR Number	Quantity Rejected	Quantity Inspected	Quantity Short	Quantity Rec'd	Quantity Ordered	Description	Discrepancies Part Number
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Purchase Order Receipt Listing

Thursday, March 20, 2014 2:52:41 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO23252 All Receipt Dates All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

	t Value:	Total Receipt Value:				,				
0.0000	uantity:	Total Reject Quantity:								
232.0000	uantity: O U/M):	Total Received Quantity: Total Qty to Inspect (PO U/M):	Total							
								M128496		
	0	0.0000	\$332.50		DESJ02	12.0000	₹ 2.50 f	304 BAR .750 X 2.50 f	No	
\$332.50	0	0.0000	\$26.08	12.7500	3/13/2014	3/14/2014	2.500 f	M304B0.750X2.500 f	8	
								M128496		
	0	0.0000	\$121.56		DESJ02	12.0000	.250 f	304 round bar 1.250	No	
\$121.56	0	0.0000	\$9.47	12.8333	3/13/2014	3/12/2014	f	M304R1.250	7	
								./50 M128496		
	0	0.0000	\$326.08		DESJ02	96.0000	u f	304 SS Roundbar	No	
\$326.08	0	0.0000	\$3.35	97.3333	3/13/2014	3/12/2014	f	M304RO.750	6	
						•		M128496		
	0	0.0000	\$295.76		DESJ02	48.0000	1.00 f	303 Round Bar 1.00	No	
\$295.76	0	0.0000	\$6.08	48.6667	3/13/2014	3/12/2014	f	M303R1.000	5	
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\$76.51	0	0.0000	\$1.58	48.4167	3/13/2014	3/12/2014	f	M303R0.500	4	
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\$46.92	0	0.0000	\$3.91	12.0000	3/13/2014	3/14/2014	f	M303H0.500	ω	PO23252
							Metaux Castle	VC-MET001 Met	dor Name	VendorID\Vendor Name
	3				7				Req	-0.5
	MRB Reject Otv	Rejected Qty I	Recy Value	(PO U/M)	Date/ Recy Emp	Required Qty	Stock U/M	Description/ Cert Std	Nbr/	Order ID/ Curr Type
Book Amt	MRB Qty/		Cost Per Unit/	Recv	Recv	Required Date	PO U/M /	Project ID Reference/		Purchase

Page 1 of 1



A. M. Castle & Co.

Page 1 of 2 Shipment No:2080667

Ship From:	Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. (Canada)	DART AEROSPACE LTD	DART AEROSPACE LTD	DART AEROSPACE LTD
Inc.	1270 ABERDEEN	1270 ABERDEEN	1270 ABERDEEN
MONTREAL - CASTLE	HAWKESBURY, ON K6A 1K7	HAWKESBURY, ON K6A	HAWKESBURY, ON
METALS	CA	1K7 CAN	K6A 1K7
835-SELKIRK AVENUE			CA
POINTE CLAIRE, QUEBEC			
H9R 3S2			
Date Shipped F.O.B.	Freight Terms	Carrier	BOL No
12-MAR-2014 ORIGIN	√ Prepaid	MANITOULIN	2080667-2

Shipment Details

Final Destination Branch - MON

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited. Date Printed: 12-MAR-2014 11:52:54 AM

81/8/22/24



Page 2 of 2

A. M. Castle & Co.

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

Reviewed by Authorized Castle Metals Representative: We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned Date: Name:

Castle Metals (Town To : Items)

Sh Fi	COMMENT:
	:SOT
	SPECIFICATION:
VALBRUNA CORPORATION	SUPPLIER:
Lheal	RECEIPT NUMBER:
ghere.	PO/LINE NUMBER:
45/11	ITEM CODE:
	MECHANICAL ID:
SLTIESE	неат иимвек:

EN 10204 (2005) 3.1 CERTIFICAT DE RECEPTION INSPECTION CERTIFICATE **ABNAHMEPRUEFZEUGNIS** CERTIFICATO DI COLLAUDO

Certificato nr: MEST006388/2011/

mpel des Werkssachverständigen pector's stamp/Poincon de l'assayeur Punzone del Collaudatore:

Conferma ordine nr: El10010541 WertexXur Order/Rel nr.

Marchio di Fabbrica:





Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4 36100 VICENZA (Italia) - Viale della scienza, 25 z.l.

Cliente / Bestellen Purchaser Cliente / Bestellen Purchappe LTD 8724 HOLGATE CRESCENT

LST 5Z1-MILTON, ONT LST 5Z1-CA

Herateller/Item/Usine produtice Produlore: STABILIMENTO DI BOLZANO

Oggetto Prove: - Annealed Cold Drawn

OV300011Z8-D : D-8Z8 bosivvA Laber D-8Z8-L . Lieleranzason D-8Z8-L .

Ordine nr. 012003019 Stock - Canada

Tipo di Elaborazione: E+AOD

QQ-S-764 B/2 303 ASME SA320 2007 B8F (0) ASTM A582 2005 530300

MIT-S-862 B/1 303 **488 010S 0SEA MT2A** FIRMS 5640 U TYPE1

Qualità: 303 / \$30300

(0) SEC.II PT.A 2007 EDITION ADD. 2009b

Marca: MV188ZHS MAXIVAL

ASTA A314 2008 S30300 DOD-F-24669 6 S30300

VAL CANADA 2 303 A,CF

Specifiche:

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Analisi chimica

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ł			% JZ	% S	% d	% 00	% !N	% по	% oW	% 1O	% uW	% !S	% 0	
Ì	-	:	004,0	04,0	٦,0 عا		00,01	00,1	09'0	00'51	2,00	1,00	nim - 021,0 xsm	Colata Meat Schmeize/Coulée

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Micro and macro etch test: OK Annealing temperature: 1940° F for 1h/water.

Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste

Controllo visivo e dimensionale: soddisfa le esigenze

Material free from Mercury contamination

No welding or weld repair

Controllo antimescolanza: OK

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant. Melted and manufactured in Italy

Maxival and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved Any act of tampering, modification, alleration, counterfeiting and/or falsification and/or any other action which modifies the contents of this feet certificate and interests before any competent court, authority and jurisdiction. The Quality Management System is Certifled acc. Pressure Equipment Directive (97/23/EC) Annex 1,s.,4,3 by TUEV and LLOYD'S

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified and/or in any case different applications than those the material is generally intended for, any different and/or supplementary product be used for more severe, critical and/or vin any case different applications than those the material is generally intended for, any different any improper use of the requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acclaints Sph shall not be responsible for any improper use of the

Pagina - 1 di 2

Aphossia.M TUMB Il collaudatore di stabilimento / der Werkssachverständige/ Works inspector / L'agent d'usine

Bolzano,31/01/11

(Mod. MCER)

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005), 3.1

Certificato nr: MEST006388/2011/



Acciaierie Aglbruna sp.A.

36100 VICENZA (Italia) - Viale della scienza, 25 z.i. Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Clientle / BesselverPurchseser/Stent VALBRUNA CANADA LTD 8724 HOLGATE CRESCENT 8724 HOLGATE CRESCENT L5T 5Z1-MILTON, ONT L5T 5Z1-CA

Produttore: STABILIMENTO DI BOLZANO Pierale internitenine produtice

Oggetto Prove: - Annealed Cold Drawn Prügegenstandnem Inspected/Finiteage

OT30001 IZB-Q :anoixibaq2 ib ozivvA LieferanzejavPacking isVB.L.

Ordine nr: 012003019 Stock - Canada Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD Erschmetaungsan/Metding process/Mode d' elaboratio

WR WR

Punzone del Collaudatore: Stempel des Werkssachverständigen Inspector s stampromon de Fassayer

Conferma ordine nr: E110010541 werks/Out Order/Ref nr.

Zeichen des Lielenmentes Trade mark Sigle de 1 usine produtice

Marchio di Fabbrica:

Products.

Pagina - 2 di 2

Il collaudatore di stabilimento / der Werksachversländige/Works inspector / L' agent d' usine

Bolzano,31/01/11

Mod. MCER



A. M. Castle & Co.

Page 1 of 2

Shipment No:2080667

Ship From:	Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. (Canada) DART AEROSPACE LTD	DART AEROSPACE LTD	DART AEROSPACE LTD	DART AEROSPACE LTD
lnc.	1270 ABERDEEN	1270 ABERDEEN	1270 ABERDEEN
MONTREAL - CASTLE	HAWKESBURY, ON K6A 1K7	HAWKESBURY, ON K6A	HAWKESBURY, ON
METALS	CA	1K7 CAN	K6A 1K7
835-SELKIRK AVENUE			CA
POINTE CLAIRE, QUEBEC			
H9R 3S2			
Date Shipped F.O.B.	Freight Terms	Carrier	BOL No
12-MAR-2014 ORIGIN	ا Prepaid	MANITOULIN	2080667-2

Shipment Details

Final Destination Branch - MON

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	119552764	Delivery No.		(Details /	23252	Purchase Order No										3258142	Order No
STAINLESS	OUTOKUMPU	Mill	END USE: (END USER	Email P/s ar	FORWARD	ALL MATER	ALL PAPER		Par										1	Line No
	U E111094 /	Heat Number	END USE: COMMERCIAL AIRCRAFT PARTS	END USER: DART AEROSPACE	Email P/s and certs to: clavoie@dartaero.com	FORWARD COPY OF P/S TO TRACY (MONTREAL)	ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY		Part Number										4901	Item No
	1	Mech Id PCS	PARTS		ero.com	(MONTREAL)	YING MARKINGS EX)RDER / CUSTOMER	12.00 FT	Ordered Qty	END USE: COMMERCIA	END USER: DA	Email P/s and ce	FORWARD COF	#'S	ALL MATERIAL	RECEIVE AT TII	ALL PAPERWORK MUST	SPECIFICATIO	0.5000.HX.303.S	Description
		Width (IN)					X:HEAT #'S	MUST RECEIVE AT			IMERCIAL AIRCRAFT PARTS	END USER: DART AEROSPACE	Email P/s and certs to: clavoie@dartaero.com	FORWARD COPY OF P/S TO TRACY (MONTREAL)		ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT	RECEIVE AT TIME OF DELIVERY	RK MUST FOLLOW	SPECIFICATIONS: ASTM A582	0.5000.HX.303.STAINLESS.CD.ANN.144.0000	
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These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited. Date Printed: 12-MAR-2014 11:52:54 AM



A. M. Castle & Co.

	Reviewed by Authorized Castle Metals Representative: 03/1/2/2/19/5/	We hereby certify the material covered by this certification conforms in accordance with the above specific test reports are on file subject to examination. All claims for defective material are waived unless made for credit.	These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.	INC.	
Last of the state	Date: Name:	We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	exported thereunder. Diversion contrary to US Law is Prohibited.		Page 2 of 2

APPROVED OJ
COMMENT
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SPECIFICATION
WAPLER QUIDONANDO
RECEIPT DATE (0 - (3 - 1 3
PO NUMBER /4746/
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MECHANICAL ID
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De-long Ferrite Refining Practice

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Interdranular corrosion

Hardness as shipped

Hardness as shipped

MO 2021361 Bundles: IA

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Iron (redctice

Vanadium

Titanium

Nīfroden

Gobber

Иіскел

Carbon

Macro

WICKO

Grain size

ZITICOU

Phosphorus

UTL

Columbium/ Tantalum (Cb+Ta)

COA

AAA

Balance

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Certificate of Test

A. M. CASTLE METALS 3400 NORTH WOLF ROAD

OL dins

000018109

AMS 56400 Type I AMS THE USA FROM BILLETS IMPORTED UNITED KINGDOM MFG TO FINISHED BAR IN THE USA FROM BILLETS IMPORTED UNITED KINGDOM

Total Weight

OK

OK

OK

0.7

BYH S6

223 HB

Free of mercury contamination, Free of radiation contamination No WEEE relevant substances; Meets EU electrical ROHS

GRADE 303
GRADE

LLEW DESCRIBLION --E/31/12 CUST# 0254001 CUST TAG#4901 T97L7T

FRANKLIN PARK

Total Bundles

HEAT EII1094

OKDEK 621439/ 03 BOT 0511227 * CEKTIFICATION x 02/31/15

M.F. Marcanio, Quality Manager

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Tensile strength,KSI (MPa) 0.2% Yield Strngth,KSI(MPa)

AM Castle 3303-11 R31

MECHANICAL & OTHER TESTS ------

DIN 20049/EN 10204 Type 3.1

Elongation % in 4D Reduction of area %

Knowingly & willfully falsifying or concealing a material act on this form, or making false, fictitious or fraudulent statements or representations herein could constitute a felony punishable under federal statutes. We hereby certify that the test results shown in this report are correct and accurate as contained in the records of the company and are in compliance accurate as contained in the records of the company and are in compliance with the specifications, codes, and standards listed above.

Boxon

Moly

Cobalt

munimula

Columbium

Сркоштиш

Manganese CHEMICAL COMPOSITION

SPECIFICATIONS

2022

anydins



A. M. Castle & Co.

Page 1 of 2 Shipment No:2080667

835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC A. M. Castle & Co. (Canada) Ship From: **MONTREAL - CASTLE** Date Shipped METALS H9R 3S2 12-MAR-2014 ORIGIN F.O.B. HAWKESBURY, ON K6A 1K7 DART AEROSPACE LTD Sold To: 1270 ABERDEEN Prepaid Freight Terms HAWKESBURY, ON K6A DART AEROSPACE LTD Ship To: 1K7 CAN 1270 ABERDEEN MANITOULIN Carrier K6A 1K7 HAWKESBURY, ON DART AEROSPACE LTD Deliver To: 1270 ABERDEEN BOL No 2080667-2

Shipment Details

Final Destination Branch - MON

									<											
19551958	Delivery No.						Details	23252	Purchase Order No		· · · · · · · · · · · · · · · · · · ·								3258142	Order No
CORPORATION	Mill	END USE: CC	END USER: D	Email P/s and	FORWARD C	ALL MATERIA	ALL PAPERW		Part N										3	Line No
N 5257.21	Heat Number	END USE: COMMERCIAL AIRCRAFT PARTS	END USER: DART AEROSPACE	Email P/s and certs to: clavoie@dartaero.com	FORWARD COPY OF P/S TO TRACY (MONTREAL)	ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST R		Part Number										4665	Item No
	Mech Id	PARTS		ro.com	(MONTR	YING MAI	RDER / CI	48.00 FT	Orde	END	END	Ema	FOR	#S	ALL	REC	ALL	SPE	1.000	Desc
4	PCS				EAL)	RKINGS EX:HE	USTOMER MUS	0 FT	Ordered Qty	END USE: COMMERCIAL AIRCRAFT PARTS	END USER: DART AEROSPACE	Email P/s and certs to: clavoie@dartaero.com	FORWARD COPY OF P/S TO TRACY (MONTREAL)		MATERIAL MUS	RECEIVE AT TIME OF DELIVERY	PAPERWORK M	SPECIFICATIONS: ASTM A582	1.0000.RD.303.STAINLESS.CF.ANN.132.0000-156.0000	Description
	Width (IN)					AT #'S	T RECEIVE ,	\		CIAL AIRCR	EROSPACE	o: clavoie@d	FP/STOTR		T HAVE IDE)F DELIVERY	IUST FOLLO	ASTM A582	VLESS.CF.AI	
146.0000	Length (IN)						ECEIVE AT TIME OF DELIVERY	48.6667 FT	Invoice Qty	AFT PARTS		artaero.com	ACY (MONTR		NTIFYING MAI		W ORDER / CI		NN.132.0000-1	
129.9400	Shipped Qty(LBS)						ELIVERY	T	ty				EAL)		ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT		ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST		56.0000	

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A. M. Castle & Co.

Page 2 of 2

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Reviewed by Authorized Castle Metals Representative:	for credit.	Test reports are on file subject to examination. All claims for du	We hereby certify the material covered by this certification con	These commodities/technologies are subject to US Export Admi
00/12/00/0		efective material are waived unless made in writing to A.M. Castle & C	We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for	These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion of
Date:		 within 60 days c 	d to meet the app	e/are exported the
Name:		of the shipment. Ma	licable requirement	reunder. Diversion
		Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned	nts for the material, including any specifications forming a part of the description.	on contrary to US Law is Prohibited.

Castle Metals (TOMONTO: Items)

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The state of the s	:DBPROVED:
	COMMENT:
	:SOT
	SPECIFICATION:
иоітаўочяор аисявлал	SUPPLIER:
8ne 01	RECEIPT NUMBER:
shell,	PO/LINE NUMBER:
59971	ITEM CODE:
	MECHANICAL ID:
Lblest	HEAT NUMBER:

EN 10204 (2004), 3.1 CERTIFICAT DE RECEPTION INSPECTION CERTIFICATE **ABNAHMEPRUEFZEUGNIS** CERTIFICATO DI COLLAUDO

Certificato nr: MEST395834/2013/



QQ-S-764 B/2 303 A

. ASTOS OTEA MTSA

ASME SA320 2010 B8F (0)

Tipo di Elaborazione: E+AOD

Ordine nr: 308004339 Stock - Canada

8262S0ETIV-CI :enroizibaq2 ib ozívvA



A.q.s EnurdisV Accialerie.

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4 36100 VICENZA (Italia) - Viale della scienza, 25 z.i.

Cliente / BestellerPurchasser/Client VALBRUNA CANADA LTD 8724 HOLGATE CRESCENT

Produttore: ACCIAIERIE VALBRUNA S.P.A. LST 5Z1-MILTON, ONT LST 5Z1-CA

State di fornitura: Hot rolled - Annealed Cold Drawn

Specifiche: Antorderungen / Requirements / Exigences (Bud/Delvery state/Etal de Ivraison

WIT-S-862 B/1 303 (I) 788 ATTOS OSEA MT2A

A 139YT U 0488 2MA

VSI 0 303 HS A,CF

Hersteller/Item/Usine produtice

(0) SEC.II PT.A 2010 EDITION ADD. 2011a

SHEOE : StilleuD

SHZ881VM

JAVIXAM ♥ 11-484A MTZA :sansialloT

nl - inoisnamiQ

0000,1 Round 0100 Gegenstand Product description Descrip, du produit

ofnemeviens ofnemeviens everybers everybers everybers Speciment Sporrage olnemsgnullA SINZIONE Prüelung auf lieferbereitem produkt 1est a l'etat de fourniture Prueba sobre el material así come entregado ARUTINRO III OTATS OLLA TEST

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Punzonatura: 303HS

(0) Chemical analysis only.

252797

Heat

A 005052 S105 S826 MT2A PL 5041

A 006062 U 0493 SMA

zakawmadas Liefermwerkez Absm edeil Sigle de l'usine produtrice

Marchio di Fabbrica:

Punzone del Collaudalore: Stempel des Werksschverständigen Inspector is stampPoincon de Lassayeur

Conferma ordine nr: EI13006918 Workschu Orden/Ref nr.

Grain size for ASTM E112 A 9

Mechanical properties according to ASTM A370.

Analisi chimica

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Solution heat treated free from continuous carbide network. Produced without class I-II Ozone depleting substances.

Annealing temperature: 1940°F for 1 h/water.

Material is DFARS Compliant Micro and macro etch test: OK

Sono state soddisfatte tutte le condizioni richieste to be grande and condizioni richieste soft se sond montane de sond me and me sondence and the conforme and the acquirements.

Besichtigung und Ausmessung: ohne Beart Visusl inspection and dimensional chedics: Controle visusl et dimensions: satisfalsant Controllo visivo e dimensionale: soddisfa le esigenze

1)L=long/tudinale/tangs, T=trasversale/quer, Q=Tangenziale/tangential

2.641

127800700

offo nr.

Controllo antimescolanza: OK

The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1,s.,4.3 by UEV and LLOYD'S

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant. Metted and manufactured in Italy No welding or weld repair

Pagina - 1 di 2

Il collaudatore di stabilimento / der Werkssachverständigo/ Monks inspector / L'agent d'usine

Material free from Mercury contamination

Vicenza,12/09/13

(WOOL MCE2)

EN 10204 (2004); 3.1 **CERTIFICAT DE RECEPTION** INSPECTION CERTIFICATE **ABNAHMEPRUEFZEUGNIS** CERTIFICATO DI COLLAUDO

Certificato nr: MEST395834/2013/

Punzone del Collaudatore:

Conferma ordine nr: E113006918 Werkz/Our Order/Ref nr.

Zeichen des Liefernwerkes Trade mark Siglie de l'usine produnice

Marchio di Fabbrica:

MR





Acciaierie Aalbruna sp.A.

Stab.: 39100 BOLZANO (Italia) - Via A. Volla, 4 36100 VICENZA (Italia) - Viale della scienza, 25 z.i.

LST 521-MILTON, ONT LST 521-CA Cliente / Sesteller Puchaeser Chente / Sesteller Puchae CANADA LTD 8724 HOLGATE CRESCENT

Hersteller/Nem/Usine produlnce Produttore: ACCIAIERIE VALBRUNA S.P.A.

State di fernitura: Hot rolled - Annealed Cold Drawn

d/Delivery state/Elat de avrason Tipo di Elaborazione: E+AOD

Maxival and/or Valpius grades/products are manufactured with fadle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved Any act of tampering, modification, alteration, counterteiting and/or talefication and interests before any competent count, authority and jurisdiction.

Ordine nr; 308004339 Stock - Canada BestellYou ordenCommande

SAZE GOLD BOUND BOUNT Avviso di Spedizione: D-VI13025958

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/ or in any case different applications than those the material is generally intended for, any different and/or supplementary product be used for more severe, critical and/ or in any case different applications that the Purchaser. Accisients Valbrand SpA shall not be responsible for any improper use of the products.

Pagina - 2 di 2

Il collaudalore di stabilimento / der Werkszachversländige/ Works inspector / L' agent d' usine

Vicenza, 12/09/13



A. M. Castle & Co.

Shipment No:2080667

Page 1 of 2

Ship From:	Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. (Canada)	DART AEROSPACE LTD	DART AEROSPACE LTD	DART AEROSPACE LTD
Inc.	1270 ABERDEEN	1270 ABERDEEN	1270 ABERDEEN
MONTREAL - CASTLE	HAWKESBURY, ON K6A 1K7	HAWKESBURY, ON K6A	HAWKESBURY, ON
METALS	CA	1K7 CAN	K6A 1K7
835-SELKIRK AVENUE			CA
POINTE CLAIRE, QUEBEC			
H9R 3S2			
Date Shipped F.O.B.	Freight Terms	Carrier	BOL No
12-MAR-2014 ORIGIN	IN Prepaid	MANITOULIN	2080667-2

Shipment Details

Final Destination Branch - MON

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	119551963	Delivery No.						Details	23252	Purchase Order No						TV				3258142	Order No
001	CORPORATION	Mil	END USE: C	END USER:	Email P/s an	FORWARD	ALL MATER	ALL PAPER		Part										Sī	Line No
	250549 ON	Heat Number	END USE: COMMERCIAL AIRCRAFT PARTS	END USER: DART AEROSPACE	Email P/s and certs to: clavoie@dartaero.com	FORWARD COPY OF P/S TO TRACY (MONTREAL)	ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY		Part Number	ř									14824	Item No
		Mech Id	PARTS		ro.com	(MONTREA	YING MARK	RDER / CUS	96.00 FT	Ordered Qty	END US	END US	Email P	FORW/	#'S	ALL MA	RECEIV	ALL PA	SPECI	0.7500.	Description
	00	PCS					INGS EX:HE	TOMER MUS	-	d Qty	SE: COMMER	SER: DART /	/s and certs t	ARD COPY C		TERIAL MUS	E AT TIME	PERWORK	SPECIFICATIONS: ASTM A276	RD.304/304L	tion
		Width (IN)					AT #'S	ST RECEIVE			END USE: COMMERCIAL AIRCRAFT PARTS	END USER: DART AEROSPACE	Email P/s and certs to: clavoie@dartaero.com	OF P/S TO TH		ST HAVE IDE	RECEIVE AT TIME OF DELIVERY	NUST FOLLC	ASTM A276	.STAINLESS	
	146.0000	Length (IN)						AT TIME OF D	97.3333 FT	Invoice Qty	RAFTPARTS		dartaero.com	FORWARD COPY OF P/S TO TRACY (MONTREAL)		NTIFYING MA	~	W ORDER / C		.CF.ANN.132.0	
	146.0000	Shipped Qty(LBS)						DELINERY	FT	2ty)	J.			REAL)		ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT		ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST		0.7500.RD.304/304L.STAINLESS.CF.ANN.132.0000-156.0000	

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited. Date Printed: 12-MAR-2014 11:52:54 AM



A. M. Castle & Co.

Page 2 of 2

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We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned

for credit.

Reviewed by Authorized Castle Metals Representative:

Date: Name:

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited. Date Printed: 12-MAR-2014 11:52:54 AM

Castle Metals (TO LO MTD ... Items)

3(1.)	APPROVED:
SWITTE	COMMENT:
	:537
	SPECIFICATION:
VALВRUNA СОRРОРАТІОИ	SUPPLIER:
48501	RECEIPT NUMBER:
1-5el-e	PO/LINE NUMBER:
nesh	ITEM CODE:
,	MECHANICAL ID:
250549	недт иимвек:

EN 10204 (2004), 3.1 **CERTIFICAT DE RECEPTION** INSPECTION CERTIFICATE **ABNAHMEPRUEFZEUGNIS** CERTIFICATO DI COLLAUDO





A.q.s EnurdleV Acciaierie

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4 36100 VICENZA (Italia) - Viale della scienza, 25 z.i.

Produttore: ACCIAIERIE VALBRUNA S.P.A.

Certificato nr: MEST183128/2012/

Conferma ordine nr: E112002961



Marchio di Fabbrica:

Trade mark Sigle de l'usine produtrice

Punzone del Collaudatore:

A 004052 H 9532 2MA

usbecjoi, a stampypojucon de fi assayeur

(5) A 50/004/05 2001 STORM HZA (7) A 50/004/05 2009 STIORM HDAN

ASME SA320 2010 B8 CLASS1 (3)
ASTM A193 2011A B8 CLASS1
ASTM A314 2008 S30400/03

ASME SA182 2010 S30400/03 A (0)

Tipo di Elabotazione: EdechmetsungsarMole del

Ordine nr. 203003611 STOCK

e83010STIV-G :Bredizione: D-VI12010639

MIL-S-862 B/1 304/304L A J405/405 B 304/304L A YISI 304/304F

Stato di fornitura: - Annealed Cold Drawn Lieterzustand/Delivery state/Etat de livraïson

LST 5Z1-MILTON, ONT LST 5Z1-CA

8724 HOLGATE CRESCENT VALBRUNA CANADA LTD

QQ-S-763 F 304/304L A A 50/004052 110S 974A MT2A ASTM AS62 2010 PRACTICE E ASTM A320 2011 B8 CLASS1 ASME SA479 2010 \$30400/03 A (4) **ASME SA193 2010 B8 CLASS1 (1)** A 604062 L 7482 2MA VSI 0 304/304L A Specifiche: Antorderungen / Exigences

Qualità: T-304L (0) SEC.II PT.A 2010 EDITION ADD. 20118 (3) SEC.II PT.A 2010 EDITION ADD. 20118 (5) For products machined directly from bar refer to ASTM A479. (7) ANSVINACE MR0175/ISO 15156-3, second edition 2009-10-15

0810

Pos. nr.

Punzonalura: 304/304L

Inpact Value szneilizeA

1)L=longitudinale/längs, T=Uasversale/quer, Q=TangenzialeAangenti

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532 140 ВН

BZZBING

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		Summer Summer	azunav	

(0) For products machined directly from bar reter to ASME SA479. (2) SEC.II PT.A 2010 EDITION ADD. 2011a (4) SEC.II PT.A 2010 EDITION ADD. 2011a (6) Chemical analysis only. (7) Technical circular 1:2011 Published 2011-06-14

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Grain size for ASTM E112 A TEST min max

Mechanical properties according to ASTM A370.

Analisi chimica

				2010	94'0	66,0	18,14	1,78	99'0	910,0	250549
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% N	% S	% д	% 00	% !N		00,1	20,00	2,00	00,1	max 0,030	Schmelze/Coulée
 001,0	0,020	0,040		00,8 02,01	00,1	-	00,81	-	-	- nim	Colata meat

Solution heat treated free from continuous carbide network. Produced without class I-II Ozone depleting substances.

Annealing temperature: 1940°F for 0.5 h/water.

Intergranular corrosion test per ASTM A262 pract. E: ok. Micro and macro etch test: OK

Material is DFARS Compliant

Pagina - 1 di 2

enizu'b Inager / L'agent d'usine Merkssachverständige (Montaginspector / L'agent d'usine Moltschells) Il Montagine d'usine

Vicenza,03/04/12

EN 10204 (2004), 3.1 **CERTIFICAT DE RECEPTION** INSPECTION CERTIFICATE **ABNAHMEPRUEFZEUGNIS** CERTIFICATO DI COLLAUDO

Besichtigung und Ausmessung: ohne Beanstandung Visual inspection and dimensions: satisfastery Controle visuel of dimensions: satisfasisant

Punzone del Collaudatore: Stempel des Werkszachverständgen Inspector s stamp/Poinçon de l' assayeur

Conferma ordine nr: E112002961

Certificato nr: MEST183128/2012/

Zeichen des Liefenwerkes Trade mark Sigle de 1 usine produtice

Marchio di Fabbrica:

Controllo visivo e dimensionale: soddista le esigenze





Valbruna s.p.A. Acciaierie

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4 36100 VICENZA (Italia) - Viale della scienza, 25 z.i.

8724 HOLGATE CRESCENT Cliente / Besteller Purchaser Client
VALBRUNA CANADA LTD

Produttore: ACCIAIERIE VALBRUNA S.P.A. AD-152 TET 5X1-MILTON, ONT LET 5X1-CA

Lieferanzeige/Packing list/B.C. Avviso di Spedizione; D-VI12010639

Tipo di Elaborazione: E+AOD

Ordine nr: 203003611 STOCK

ngasat/Melting process/Mode d. elaboration

Die gestellen Anlorderungen sind is, Anlage erfolkt The material has been funished in accordance with the requirements Le material à aid trouvé conforme aux exigences Sono state soddistatte tutte le condizioni richieste

Stato di formitura: - Annealed Cold Drawn Lieferzusiand/Delivery state/Etat de livraison

Vorwechslungsvälung: epectralanalytisch durchgaführl Antimisting lesting performod: OK Contröle antimelange fall: 1.a.s.

Controllo antimescolanza: OK

Material free from Mercury contamination

The Quality Management System is Certified acc. Pressure Equipment Directive (97/23/EC) Annex 1,s.4.3 by TUEV and LLOYD'S We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant. Melted and manufactured in Italy No welding or weld repair

Maxival and/or Valplus grades/products are manufactured with table techniques to control composition, distribution, size and shape of non-metallic inclusions for improved Any act of tempering, modification, alteration, counterteiting and/or talsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and civilinal laws. Accisiente Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified horms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally inhended for, any different and/or supplementally inhended for, any different and/or supplementally inhended shall not be responsible for any improper use of the Products.

Pagina - 2 di 2

Il collaudatore di stabilimento / der Werkssachverständige/Works inspector / L' agent d' usine

Vicenza,03/04/12



A. M. Castle & Co.

Page 1 of 2 Shipment No:2080667

(0)	Ship From:	Sold To:		Ship To:
7	A. M. Castle & Co. (Canada)	DART AEROSPACE LTD	DA	DART AEROSPACE LTD
_	Inc.	1270 ABERDEEN	12	1270 ABERDEEN
_	MONTREAL - CASTLE	HAWKESBURY, ON K6A 1K7	Į	HAWKESBURY, ON K6A
_	METALS	CA	_	1K7 CAN
<u></u>	835-SELKIRK AVENUE			
_	POINTE CLAIRE, QUEBEC			
_	H9R 3S2			
_	Date Shipped F.O.B.	Freight Terms		Carrier
_	12-MAR-2014 ORIGIN	N Prepaid		MANITOULIN

Shipment Details

Final Destination Branch - MON

							/							A						
119551960	Delivery No.						Details	23252	Purchase Order No										3258142	Order No
VALBRUNA CORPORATION	Mill	END USE: CC	END USER: D	Email P/s and	FORWARD C	ALL MATERIA	ALL PAPERW		Part N										4	Line No
N 255579	Heat-Number	END USE: COMMERCIAL AIRCRAFT PARTS	END USER: DART AEROSPACE	Email P/s and certs to: clavoie@dartaero.com	FORWARD COPY OF P/S TO TRACY (MONTREAL)	ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY		Part Number										14832	Item No
	Mech Id	PARTS		ero.com	(MONTRE	YING MAR	RDER / CU	12.00 FT	Order	END	END	Email	FORV	#'S	ALLN	RECE	ALL P	SPE(1.2500	Descr
	PCS				AL)	KINGS EX:HE	STOMER MUS	뒤	Ordered Qty	END USE: COMMERCIA	END USER: DART AEROSPACE	Email P/s and certs to: clavoie@dartaero.com	FORWARD COPY OF P/S TO TRACY (MONTREAL)		MATERIAL MUS	RECEIVE AT TIME OF DI	APERWORK (SPECIFICATIONS: ASTM A276	1.2500.RD.304/304L.STAINLESS.GF.ANN.132.0000-156.0000	Description
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154.0000	Length (IN)						AT TIME OF D	12.8333 FT	Invoice Qty	L AIRCRAFT PARTS		artaero.com	ACY (MONTE		NTIFYING MA		W ORDER / C		GĘ.ANN.132.(
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(1/8/bn)



A. M. Castle & Co.

Page 2 of 2

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	Reviewed by Authorized Castle Metals Representative:	We hereby certify the material covered by this certification conforr Test reports are on file subject to examination. All claims for defector credit.	These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited
	1/05/D/D/D/C	ms in accordance with the above specifications and has been fictive material are waived unless made in writing to A.M. Castle	stration & US State Dept. Regulations and, if intended for export,
	Date: Name:	ound to meet the applicable re & Co. within 60 days of the ship	were/are exported thereunder.
South Section 19 19 19 19 19 19 19 19 19 19 19 19 19	ame:	We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description of the subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be return for credit.	r. Diversion contrary to US Law is Prohibited.

Castle Metals (Toronto: Items)

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MECHANICAL ID:

ITEM CODE:

БО/ГІМЕ ИЛМВЕВ: -

SUPPLIER: VALBRUNA CORPORATION

CIFICATION:

SPECIFICATION:

:SOI

COMMENT:

APPROVED:

EN 10204 (2004) 3.1 CERTIFICAT DE RECEPTION INSPECTION CERTIFICATE **ABNAHMEPRUEFZEUGNIS** CERTIFICATO DI COLLAUDO





A.q.2 SRUTALEN Accialerie

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4 36100 VICENZA (Italia) - Viale della scienza, 25 z.i.

Produttore: ACCIAIERIE VALBRUNA S.P.A.

NACE MR0175 2009 \$30400/03 A (5) 88 ATTOS OSEA MT2A ASTM A262 2010 PRACTICE E ASME SA479 2010 S30400/03 (3) ASME SA182 2010 S30400/03 (0) VAL CANADA 2 304/304L A

(0) SEC.II PT.A 2010 EDITION ADD. 2011a (1) SEC.II PT.A 2010 EDITION ADD. 2011a (3) SEC.II PT.A 2010 EDITION ADD. 2011a (3) ANSI/NACE MR0175/ISO 15156-3, second edition 2009-10-15

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Prueba sobre el material así come entregado

Stückzahi Pieces Pieces

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Punzonatura: 304/304L

AH

Strizione

829993

Schmelzi Heat Couléa

Colata

(4) For products machined directly from bar refer to ASAM A479. (5) Technical circular 1:2011 Published 2011-06-14

(0) For products machined directly from bar refer to ASME SA479. (2) SEC.II PT.A 2010 EDITION ADD. 2011a

MIL-S-862 B/1 304/304L

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E 49

991/112

Lengueur Length Lengueur

rnughezza - In

QQ-S-763 F 304/304L E0\0040E2 010S 3\SA MT2A E0\0040E2 110S 6\SA MT2A ASTM A182 2011A S30400/03 (4)

(1) 88 010S E61AZ 3MZA 00+08S H 6899 SMA

Tipo di Elaborazione: E+AOD

Specifiche: Argenirements / Exigences

State di fernitura: Polished Annealed Peeled

LST 5Z1-MILTON, ONT LST 5Z1-CA

8724 HOLGATE CRESCENT

Cliente / Besteller/Purchasor/Client
VALBRUNA CANADA LTD

LieferanzeigerFacking lister Avviso di Spedizione; D-VI12023483

Ordine nr: 207003771 STOCK

Conferma ordine nr: E112006074 Werks/Our Order/Ref nr.

Certificato nr: MEST231911/2012/

Marchio di Fabbrica:

ASTM A314 2008 S30400/03

88 ALTOS EBLA MICA

E040ES L 7488 2MA

ASME SA320 2010 B8 (2)

Punzone del Collaudatore: Stempel des Werkseschverständigen Inspector s stamp/Poingon de l'assayeur

Zeichen des Liefermwerkes Trade mark Sigle de Iusine produtifos

olnamegnullA Resistenza

65

92 K.S.İ. seans pre-X Prüefung auf lieferbereitem produkt test a l'etal de fourniture

Snervamento Snervamento

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1,2500

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Grain size for ASTM E112 A TEST

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Johnson Tabasversale/quer, Q=Tangenziale/lang

Resilienza

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Durezza

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ofto nr.

Analisi chimica

TEST ALLO STATO DI FORNITURA

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	:	:	001,0	0,030	010,0	:	10,50	00,1	00,1	18,00 20,00	2,00	00,1	- nim 0£0,0 xsm	Colata Meat Schmelze/Coulée

Ы

Annealing temperature: 1940°F for 1 h/water. Solution heat treated free from continuous carbide network.

Micro and macro etch test: OK

Material is DFARS Compliant Intergranular corrosion test per ASTM A262 pract. E: ok.

Controllo visivo e dimensionale: soddista le esigenze Besichigung und kameseung: ohne Beamtendung Visuali et specion and demensional chedis:astistaciony contribro visual at dimensions: satististant

/erwechstungprühng: spechalan Vrümixing testing performed: OK Controle antimelange falt: r.a.s. Controllo antimescolanza: OK Die gestellen Anforderungen sind it. Anlage erfüllt The material has been funlahed in accordance with the requirements Le materiel à eté trouvé conforme aux extgences Sono state soddisfatte futte le condizioni richieste

Pagina - 1 di 2

Il collaudatore di stabilimento / der Werkssachverständige/ Works inspector / L'agent d'usine

M. Rizzotla / Wind

Vicenza,27/07/12

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TEST

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ir. de poste

.nr. 209. nr. Pos. nr. Item nr.

Qualità: T-304L

Standihuance

Valori richiesti 1

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Larg, dam spas

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Product description Descrip, du produit

Oggetto

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JSIAVM

EN 10204 (2004), 3.1 CERTIFICAT DE RECEPTION INSPECTION CERTIFICATE **ABNAHMEPRUEFZEUGNIS** CERTIFICATO DI COLLAUDO

Certificato nr: MEST231911/2012/





Valbruna s.p.A. Acciaierie

Certried by Itoad: S begieter Onytus wynycement szszem

Respective di Spedizione: D-VI12023483 Lieferanzeigeveaking lisvB.L.

Ordine nr: 207003771 STOCK

Tipo di Elaborazione: E+AOD

Stato di fornitura: Polished Annealed Peeled

Cliente / Besteller/PurchasenClient VALBRUNA CANADA LTD 8724 HOLGATE CRESCENT LST 5Z1-MILTON, ONT LST 5Z1-CA

Produttore: ACCIAIERIE VALBRUNA S.P.A.

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4 36100 VICENZA (Italia) - Viale della scienza, 25 z.l.

Punzone del Collaudatore: stempet des Werkssativerständgen Inspector s stamp/Poinçon de f. sssayeur Zeichen des Lielenmenkes Trade mark Sighe de 1 usine produtrice

Conferma ordine nr: EI12006074 Werks/Out Order/Ref nr.

Marchio di Fabbrica:

Material free from Mercury contamination

Maxival and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved Any act of tempering, modification, alteration, counterteiting and/or falsification and/or any other action which modifies the contents of the contents of applicable civil and criminal laws. Accisition, but a falsification and interests before any competent count, authority and jurisdiction. The Quality Management System is Certified acc. Pressure Equipment Directive (97/23/EC) Annex 1,s.A.3 by TUEV and LLOYD'S We declare that the linished product is checked for radioactive contamination through Portal System when it leaves the production plant. Melted and manufactured in Italy No welding or weld repair

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by centified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different any least, upon order of the Product by the Purchaser. Accisiente Valbruna SpA shall not be responsible for any improper use of the Products.

Pagina - 2 di 2

M. Rizzotly Lunt Il collaudatore di stabilimento / der Werkssachverständige/ Works inspector / L' agent d' usine

Vicenza, 27/07/12

(WOR: WOES)



A. M. Castle & Co.

Page 1 of 2 Shipment No:2080667

Ship From:	Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. (Canada)	lda) DART AEROSPACE LTD	DART AEROSPACE LTD	DART AEROSPACE LTD
Inc.	1270 ABERDEEN	1270 ABERDEEN	1270 ABERDEEN
MONTREAL - CASTLE	HAWKESBURY, ON K6A 1K7	HAWKESBURY, ON K6A	HAWKESBURY, ON
METALS	CA	1K7 CAN	K6A 1K7
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Heat Number	Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS	ALL MATERIAL MUST HAVE IDENTIFYING MARKING FORWARD COPY OF P/S TO TRACY (MONTREAL)	ORK MUST FOLLOW		Part Number											5062	Item No
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Shipment Details

Final Destination Branch - MON



A. M. Castle & Co.

Page 2 of 2

Teviewed by Autivitzed Gastie metals i teprosentativo.	We hereby certify the material covered by this certificati Test reports are on file subject to examination. All claim for credit.	These commodities/technologies are subject to US Expo	CORPORATION	119552990 VALBRUNA	
hispirifica	We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contacts to the commodities of the	ATION	VA /259028	
Date: Name:	to meet the applicable require. within 60 days of the shipme	e/are exported thereunder. Div			
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1 200	the material, including any specifications forming a part of the description. all cut to the correct size, or material cut by the customer cannot be returned			81.2813	

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004), 3.1

Controllo visivo e dimensionale: soddisfa le esigenze beschoung und demensional reporteriore Veus inspection and dimensional reporteriore Controllo Asua et dimendone: ensastenti

> Punzone del Collaudatore: Stempel des Werkstachverträndigen Inspector* e stamp/Poincon de l'assayeur

Conferma ordine nr: EI12007220 Werka/Our Order/Ref nr.

Certificato nr: MEST267513/2012/

Zakhen des Liefernwarkes Trade mark Sigle de trusine produtrice

Marchlo di Fabbrica:



Acciaierie Aalbruna sp.A.

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4 Clientie / Besselent-urbitaes/Client VALBRUNA STAINLESS INC. 2400 TAYLOR STREET WEST 46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A. Heraellevillear/Ueine produttioe

Stato di fornitura: Descaled Annealed Hot rolled

Ordina nr: 34002 STOCK CAROL STR BetallYour crdex/Commande

S96SSOSTIV-O: BroizibaqS ib oalvvA Listanzejes/Pedding list/B.L.

Tipo di Elaborazione: E+AOD

Ontrollo antimescolanza: OK
Verwetrsungenden spectralnes/verwetrsungenden spectralnes/verwetrsungsschippen spectralnes/verwetrsungss

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination. We declare that the finished product is ohecked for radioactive contamination through Portal System when it leaves the production plant.

The Outsilty Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Anny act of tempering, modification, counterfelting and/or faielification and/or any other action which modifies the contents of this test certificate shall constitute a violation.

Any act of tempering, modification, counterfelting and/or faielification and/or any other sold in the test certificate shall protect its rights and underlined and underlined laws. Accidently appreciate the complete any complete the protect its rights and intensets before any complete court, authority and undeclined accidently appreciate any complete the continual laws. Accidently expressed the contents of applicable overlined by certified norms and standards. Should the

of applicable civil and criminal laws. Accidente Valbruna shall protect its rights and indicated any contributed count administration of applicable product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified by cartified by certified by certified by certified by certified and or it any case different applications than fines the material is generally intended for, any different and/or supplementary product be used for more asserted in any case different applications that those the material is generally intended for, any different and/or supplementary requirements shall not be responsible for any improper use of the Products.

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Castle Metals FP	

Pagina - 2 di 2

II collaudatore di stabilimento / der Werkssachverständige/ Works inspector / L' agent d' usine

Vicenza,08/11/12

VCGOOG (Mod. MCE2)

EN 10204 (2004), 3.1 CERTIFICAT DE RECEPTION INSPECTION CERTIFICATE **ABNAHMEPRUEFZEUGNIS** CERTIFICATO DI COLLAUDO

E995 21

Certificato nr: MEST267513/2012/

Conferma ordine nr: EI12007220 WerkerOut Order/Ref nr.



Trade mark Sigle de fusine produtrice Marchio di Fabbrica:

Punzone del Collaudatore: Stempel des Werkesachverständigen Inspector e gamp/Poincon de l'assayeur

ASTM A193 2011A B8 CLASS1 ASTM A314 2008 S30400/03 (6) ASTM A473 2001 S30400/03 (6) AND A1603 2007 S30400/03 A ASME SA320 2010 B8 CLASS1 (3) WE SATES 2010 530400/03 A (0) A 004062 H 6693 RMA

Valbruna s.p.A. Accialerie

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4 36100 VICENZA (Italia) - Viale della scienza, 25 z.i.

46801-FORT WAYNE, IN 46801-US 2400 TAYLOR STREET WEST CILENTE / Beateller/Purchasser/Cilent
VALBRUNA STAINLESS INC.

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Herzelber/likenvUlaine produttor

State di fernitura: Descaled Annealed Hot rolled

ASTM AS20 2011A B8 CLASS1 ASTM A479 2011 S30400/03 A NACE MR0175 2009 S30400/03 A (7) ASME SAZ76 2010 S30400/03 A (2)

ASME SAZ76 2010 S30400/03 A (5)

ASTA RZ76 2010 S30400/03 A RZ76 2010 S30400/03 A RZ76 2010 S30400/03 A RZ76 2010 S304/304L ASME SA479 2010 S30400/03 A (4) ASTM A262 2010 PRACTICE E AMS 5647 J 530403 A
ASME 5A193 2010 B8 CLASS1 (1) VSI 0 304/304L A Specifiche: Antorderugen / Requi

Qualité: 304/304L

STOCK CAROL STR

(4) SEC.(I) PT.A 2010 EDITION ADD. 201146 (6) Chemical analysis only (7) Technical circular 1:2011 Published 2011-06-14 (0) For products machined directly from bar refer to ASME SA479. (2) SEC.II PT.A 2010 EDITION ADD. 2011a

(0) SEC.II PT.A 2010 EDITION ADD. 2011a (1) SEC.II PT.A 2010 EDITION ADD. 2011a (2) SEC.II PT.A 2010 EDITION ADD. 2011a (5) For products machined directly from bar refer to ASTM A479. (5) ANSI/NACE MR0175/ISO 15156-3, second edition 2009-10-15

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QQ-S-763 F 304/304L A

7406/406 ISIA

A J406/406 B 304/304L A

Tipo di Elaborazione: E+AOD

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Ordine nr: 34002

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Grain size for ASTM E112 A G **TEST** max uiW

Mechanical properties according to ASTM A370.

Analisi chimica

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Produced without class I-II Ozone depleting substances.

Annealing temperature: 1940°F for 1 h/water. Solution heat treated free from continuous carbide network.

Micro and macro etch test: OK

Intergranular comosion test per ASTM A262 pract. E: ok.

Material is DFARS Compliant

S ib I - snigs9

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209603720

.ofto nr.

Il collaudatore di stabilimento / der Werkssachverständige Mowig inspector / L'agent d'usine

Vicenza,08/11/12

(Mod. MCE2)

MATERIAL RECEIPT INSPECTION FORM

SHEET SIZE RECEIVED:		QUANTITY REJECTED:
SHEET SIZE ORDERED:	184	QUANTITY INSPECTED:
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ENGINEERING SIGNOFF (if required)	*	QC 18 INSPECTION

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MATERIAL RECEIPT INSPECTION FORM

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ENGINEERING SIGNOFF (if required)	QC 18 INSPECTION

Purchase Order ID PO23252

Purchase Order Date 3/6/2014
PO Print Date 3/6/2014

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577 Fax: 613 632 1053



Page Number 1 of 4

Spip To: DART AEROSPACE LTD

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AC-MEL001

TORONTO, ON MSW OE9
P.O. BOX 4090 STN A
P.O. CASTLE & CO. (CANADA) INC. - C/O 910720
TORONTO, ON MSW OE9

CA.

Order From:

Delivery Comments Promise Date Line Comments Measure Vendor Part Number Npr to tinU Taxable OI giM Price Red Qty/ Red Date/ CD Description/ Line Reference Extended PO Unit Price Ship Acet: saiv qid2 VENDOR'S TRUCK EOB FCA - (Free Carrier) Ship To Phone Currency CVD Ship To Contact Lerms Net 30 Customer Tax# 10127-2607 Customer POID SLS6 769 7IS Vendor Phone Contact Name Buyer Chantal Lavoie

3/24/2014 3/24/2014 3/24/2014 17-4 SS Bat. 500 x 2.00

17-4 SS Bar 1.50 X2.250

Line Total: \$453.84

\$37.82

\$453.84

MINIMUM ULTIMATE TENSILE = 150 KSI MINIMUM YIELD TENSILE STRENGTH = 100KSI MATERIAL: 17-4 PH SS BAR AS PER AMS 5604 / 5643

Line Total: \$1,051.44

:910N

M174B1.500X02.250

W174B0.500X02.000

Purchase Order ID PO23252

Purchase Order Date 3/6/2014PO Print Date 3/6/2014

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577 Fax: 613 632 1053



Page Number 2 of $\,4\,$

MATERIAL: AISI 304/316 NOT ACCEPTABLE 4 M303R0.500 4 M303R0.500 5 M303R0.500 4 M303R0.500 5 M303R0.500 5 M303R0.500 5 M303R0.500 5 M303R0.500 5 M303R0.500 6 M303R0.500 7 M303R0.500 6 M303R0.500 7 M30									
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Purchase Order ID PO23252

Purchase Order Date 3/6/2014
PO Print Date 3/6/2014

Fax: 613 632 1053 Tel: 613 632 9577 Tel: 613 632 9577



Page Number 3 of 4

AS PER ASTM A276 OR ASTM A240 MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE 3/14/2014 Yes 304 BAR .750 X 2.50 M304B0.750X2.500 3/14/2014 88.82\$ 95.846.56 Line Total: 88.221\$ NOTE: AISI 303 NOT ACCEPTABLE MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 3/12/2014 Yes 304 round bar 1.250 M304R1.250 3/12/2014 12.00 64.01\$ \$125.88 Line Total: 91.955\$ NOTE: AISI 303 NOT ACCEPTABLE MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 3/12/2014 Yes M304RO.750 00.96 3/17/2014 304 SS Roundbar .750 91.955\$ 17.58 Line Total: \$353.04 Ship Acet: ship Via: VENDOR'S TRUCK FCA - (Free Carrier) EOB Ship To Phone Currency CVD Ship To Contact Terms Net 30 10127-2607 Customer Tax# Customer POID SLS6 769 7IS Vendor Phone Contact Name Buyer Chantal Lavoie CALORONTO, ON MSW 0E9 P.O. BOX 4090 STN A CANADA A.M. CASTLE & CO. (CANADA) INC. - C/O 910720 HYMKESBURY, ON KGA 1K7 METAUX CASTLE 1270 ABERDEEN DART AEROSPACE LTD Order From: : oT qid2 VC-MET001

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NOTE: AISI 303 NOT ACCEPTABLE

Purchase Order ID PO23252

PO Print Date 3/6/2014 Purchase Order Date 3/6/2014

Fax: 613 632 1053 Tel: 613 632 9577 Hawkesbury, ON K6A 1K7 1270 Aberdeen Street Dart Aerospace Ltd.



Page Number 4 of 4

: oT qid2 DART AEROSPACE LTD

CANADA HYMKESBURY, ON KGA 1K7 1570 ABERDEEN

VC-MET001

Order From:

LOKONLO' ON W2M OE9 P.O. BOX 4090 STN A A.M. CASTLE & CO. (CANADA) INC. - C/O 910720 METAUX CASTLE

CV

Chantal Lavoie

FCA - (Free Carrier)

Net 30 10127-2607

Customer Tax# Customer POID

EOB Currency Terms

Buyer

SLS6 769 7IS

VENDOR'S TRUCK

Ship To Phone Ship To Contact

Vendor Phone

Contact Name

Ship Acet: ship Via:

54-10417

Line Total: 93.9468

00.0\$ 00.0\$ 00.0

3/24/2014

3/24/2014 oN

> **OUALITY CLAUSES PROCUREMENT**

A041 quality management system A026certification of materila conformance A017 raw material identification (as applicable) A016 personnel qualification A012 chemical and physical test report A005 right of entry Procurement Quality Clauses

A043 retention of quality documents A042 dart notification by supplier

00.0\$

Line Total:

88.297,28

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requirements. To learn in detail, please visit www.dartaerospace.com for further explaination. Note: Terms & Condition of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100